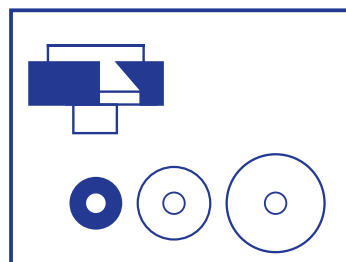


**MÁQUINA DE COSTURA INDUSTRIAL
TRIPLO TRANSPORTE ROTATIVO
COLUNA FINA LONGA E ARREIMATE**

IVM 55



MODELOS:

IVM 5512 FAD

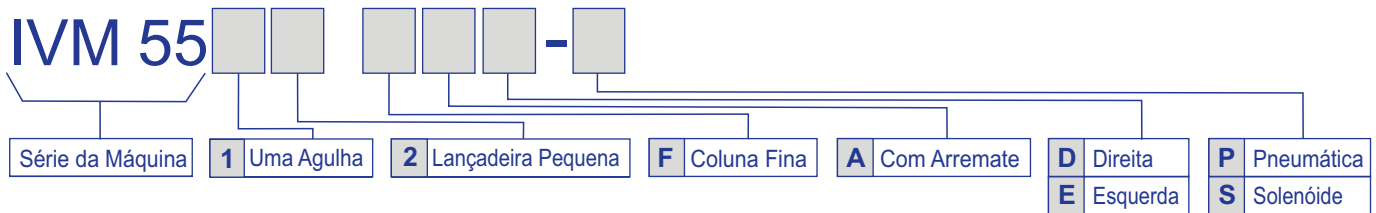
IVM 5512 FAE

CATÁLOGO DE PEÇAS

MANUAL DE PIEZAS

MACHINE PARTS CATALOG

Máquina de Costura Industrial Triplo Transporte Rotativo Coluna Fina Longa e Arremate



Série IVM 55

IVM 5512 FAD-P
IVM 5512 FAD-S
IVM 5512 FAE-P
IVM 5512 FAE-S

MÁQUINAS DE COSTURA INDUSTRIAL

Instruções para uso do catálogo

Neste catálogo estão representadas todas as peças componentes dos modelos IVM 5512 FAD e 5512 FAE. Utilize-o como guia de montagem e também para pedidos de reposição.

Para identificação consulte, na página correspondente ao desenho, a relação de peças composta de quatro colunas:

- 1ª coluna: Número de referência (ITEM) da peça em seu grupo;
- 2ª coluna: Código da peça (CÓDIGO) a ser mencionado nos pedidos;
- 3ª coluna: Nome da peça (DESCRIÇÃO);
- 4ª coluna: Quantidade de peças por modelo de máquina (QUANTIDADE).

MAQUINAS DE COSTURA INDUSTRIAL

Instrucciones para uso del manual

En este manual están representadas todas las piezas que componen los modelos IVM 5512 FAD e 5512 FAE. Utilícelo como guía de montaje y también para pedidos de piezas de reposición.

Para identificación consulte en la página correspondiente al diseño y relación de piezas, la cual es compuesta de cuatro columnas:

- 1ª columna: Numero de referencia (ITEM) de la pieza en su grupo;
- 2ª columna: Código de la pieza (CÓDIGO) a ser mencionado en los pedidos;
- 3ª columna: Nombre de la pieza (DESCRIÇÃO);
- 4ª columna: cantidad de piezas por modelo de maquina (QUANTIDADE).

INDUSTRIAL SEWING MACHINES

Catalog Instructions

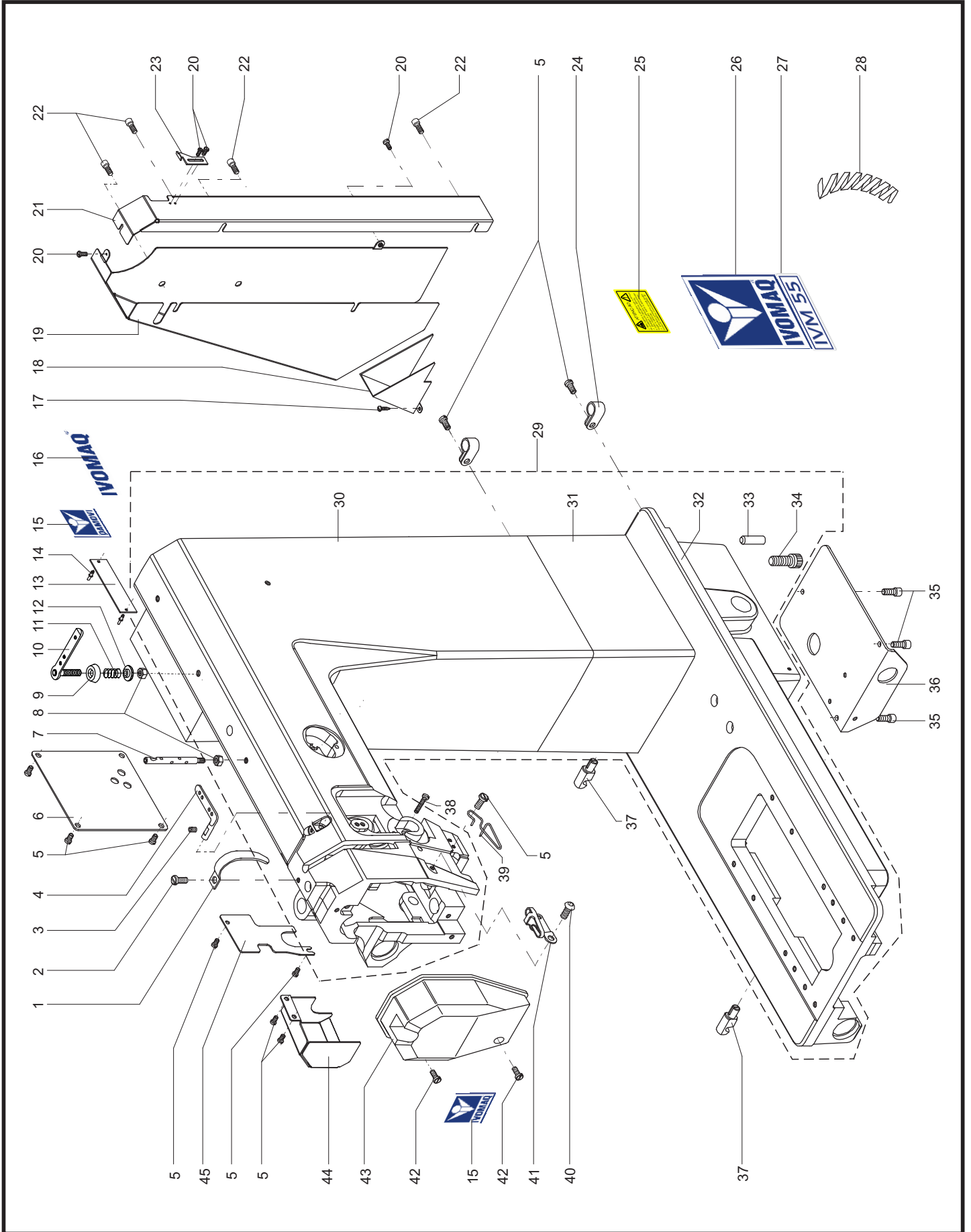
In this catalog you are able to find all parts existing in the machines model IVM 5512 FAD e 5512 FAE.

You may use it as an assembly guide as well as to order the spare parts you need. In order, to identify the part Please check its page relative to the drawing and part, composed in four columns as follows:

- 1st column: Reference number (ITEM) of the spare part in its group;
- 2nd column: Code of the part (CÓDIGO) to be mentioned in the orders;
- 3rd column: Name of the spare part (DESCRIÇÃO);
- 4th column: Quantity of parts by model of machine (QUANTIDADE).

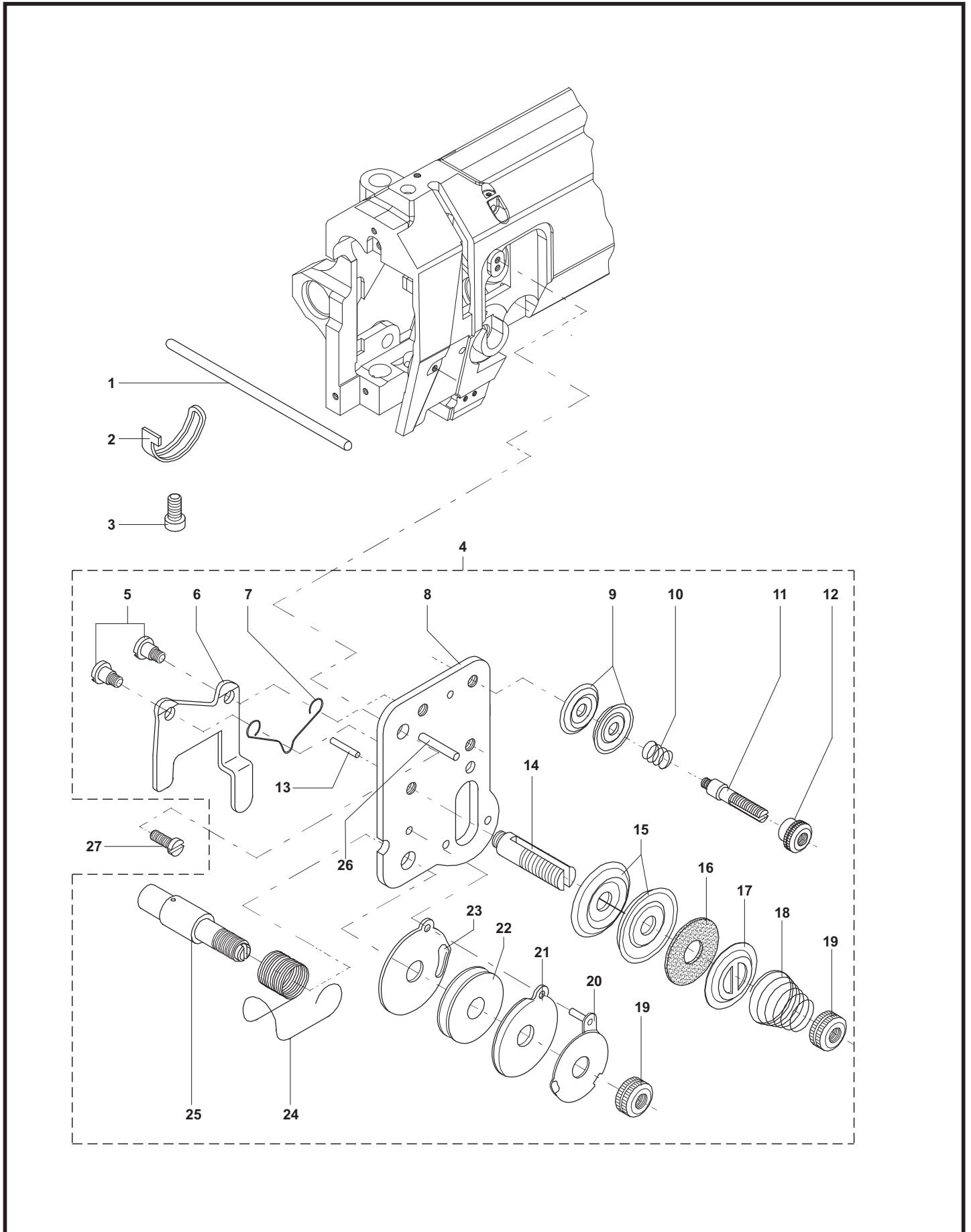
CABEÇOTE

CABEZAL / MACHINE HEAD



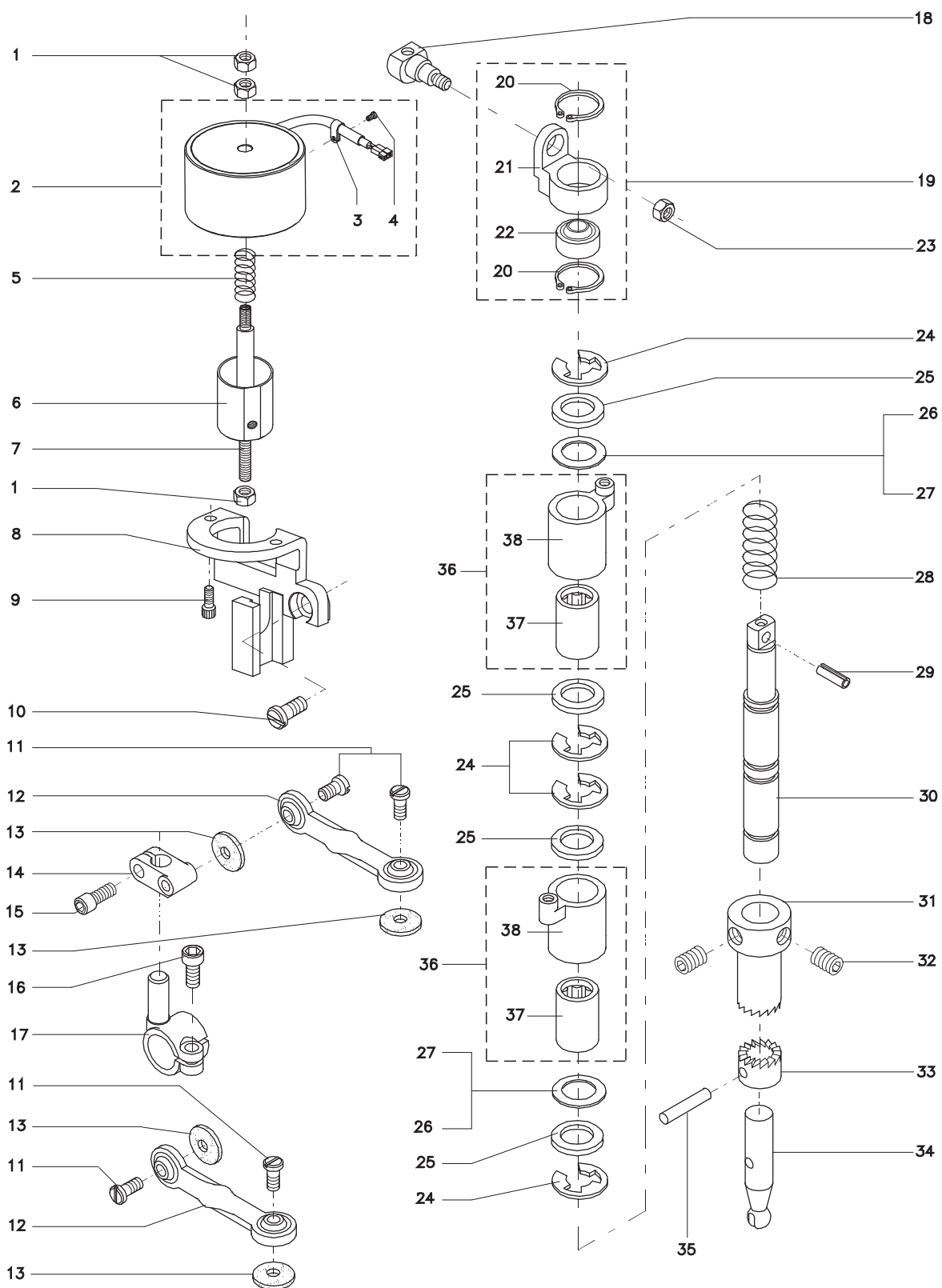
CONJUNTO DE TENSÃO

CONJUNTO DE TENSION / TENSION POST ASSEMBLY



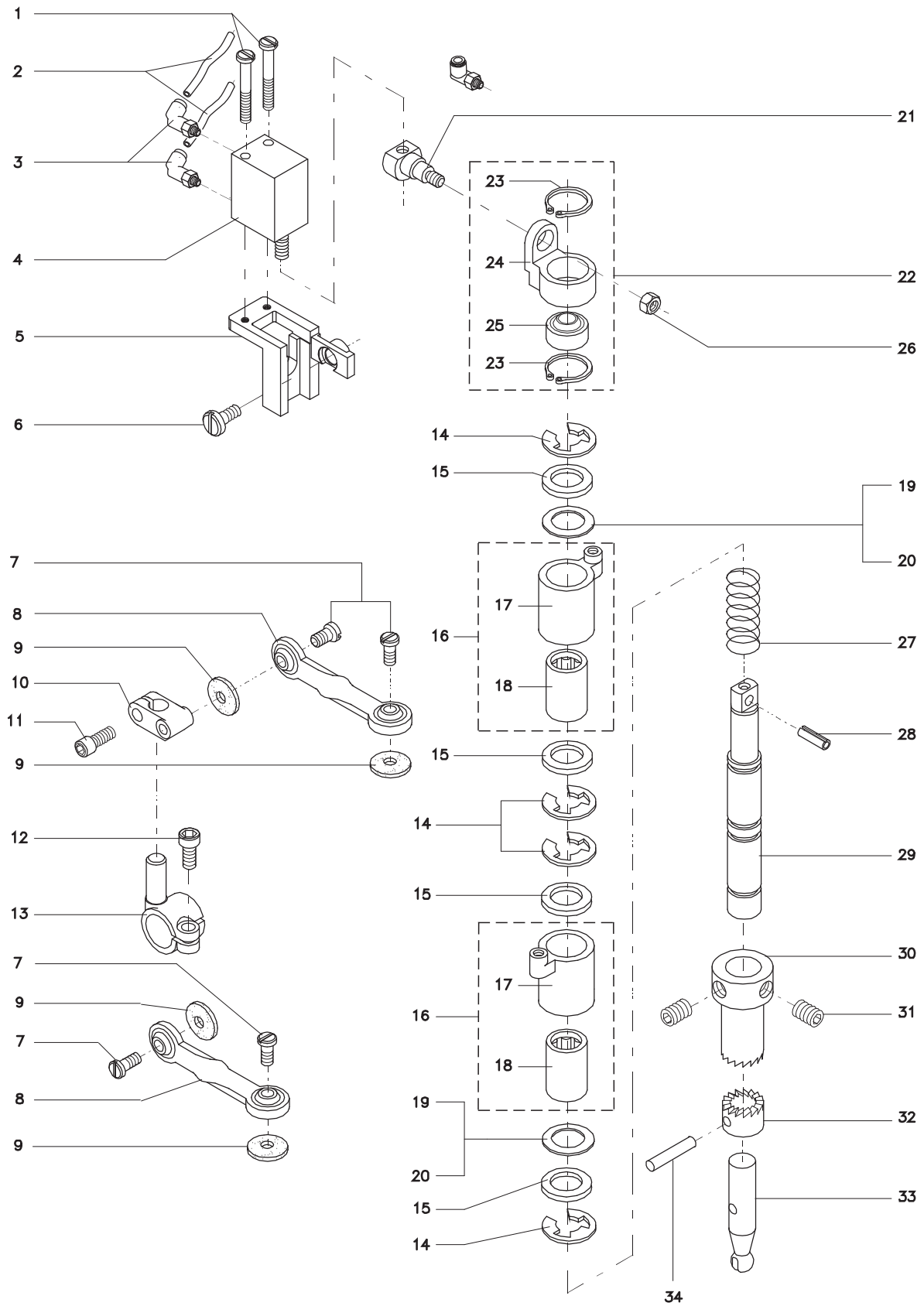
EIXO DE TRANSPORTE DO RODÍZIO SUPERIOR

EJE DEL TRANSPORTE DEL PIE RODANTE / UPPER FEED SHAFT SYSTEM



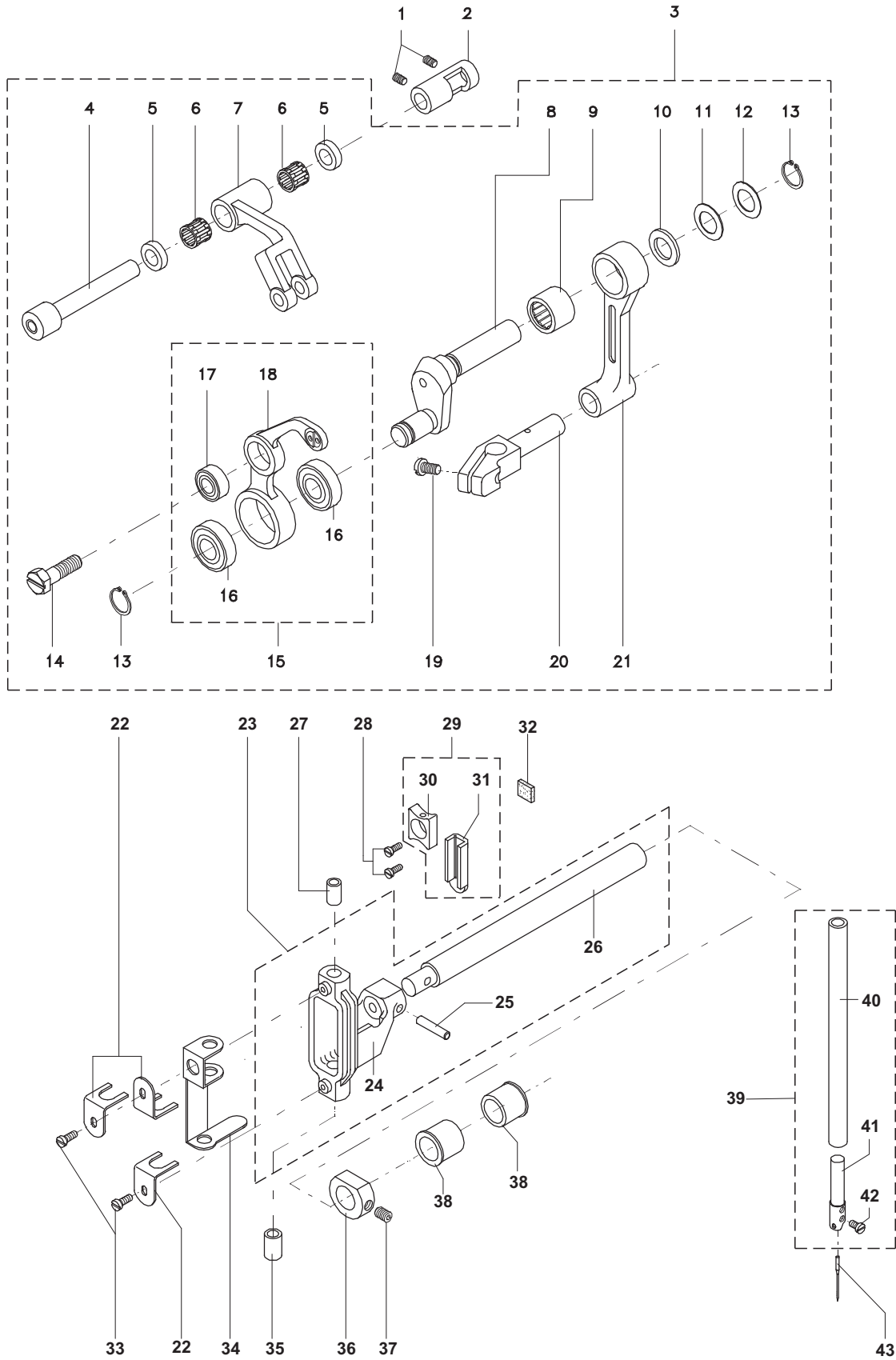
EIXO DE TRANSPORTE DO RODÍZIO SUPERIOR

EJE DEL TRANSPORTE DEL PIE RODANTE / UPPER FEED SHAFT SYSTEM



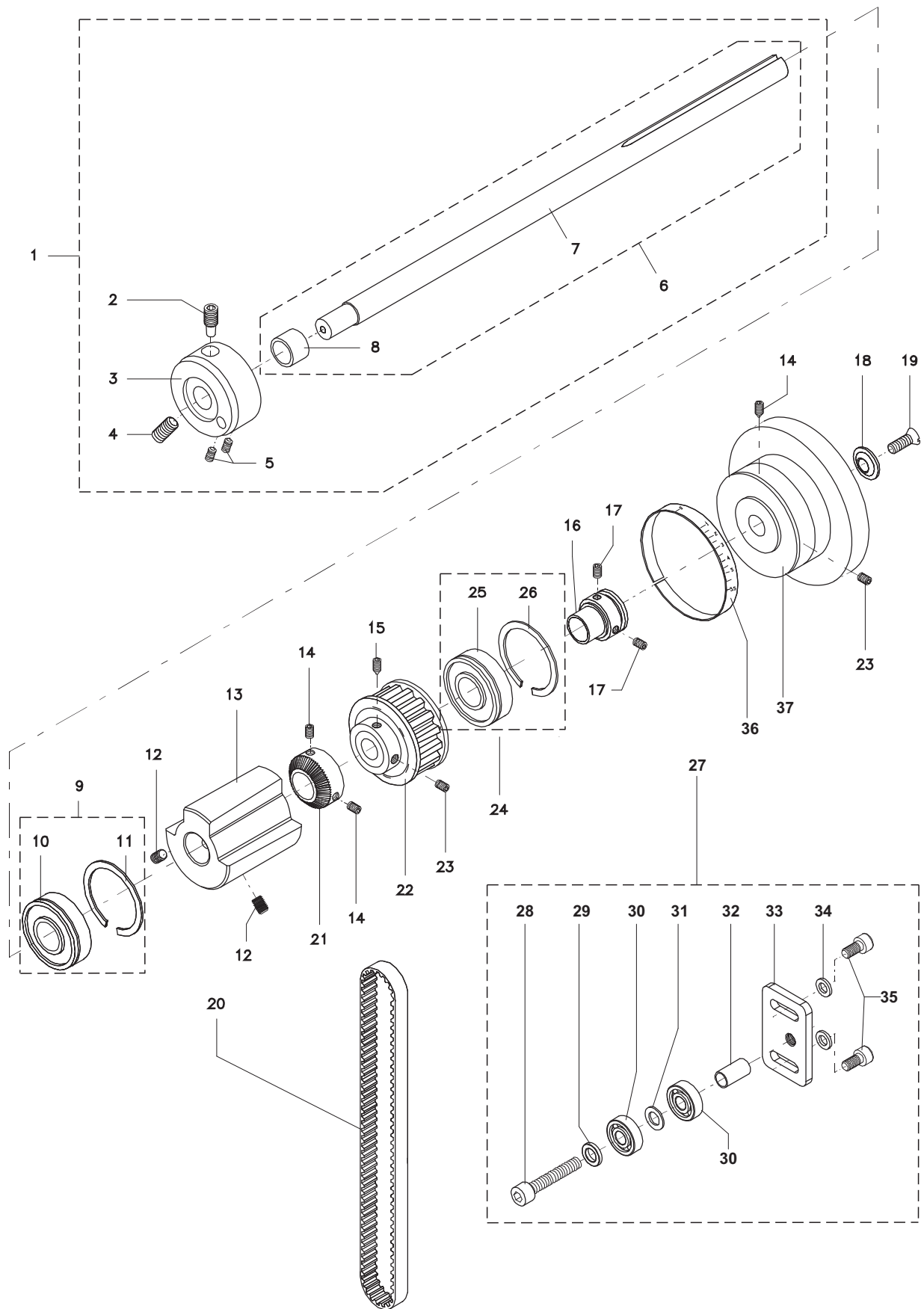
ESTICA FIO

PALANCA TIRAHILOS / THREAD TAKE-UP LEVER



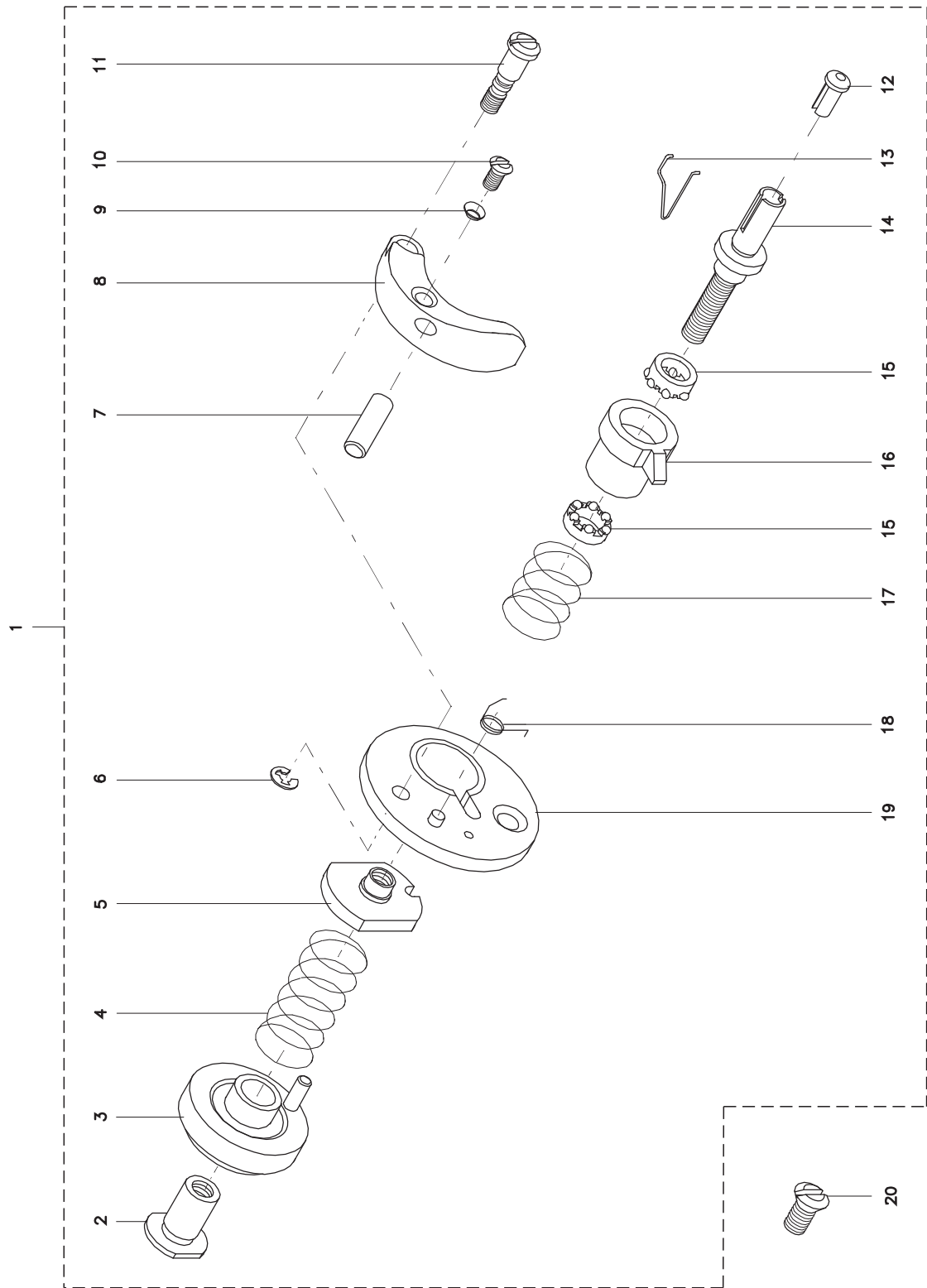
EIXO PRINCIPAL

EJE PRINCIPAL / MAIN SHAFT



ENCHEDOR DE BOBINA

RECARGADOR DE BOBINA / THREAD BOBBIN WINDER



MECANISMO DO TRANSPORTE SUPERIOR

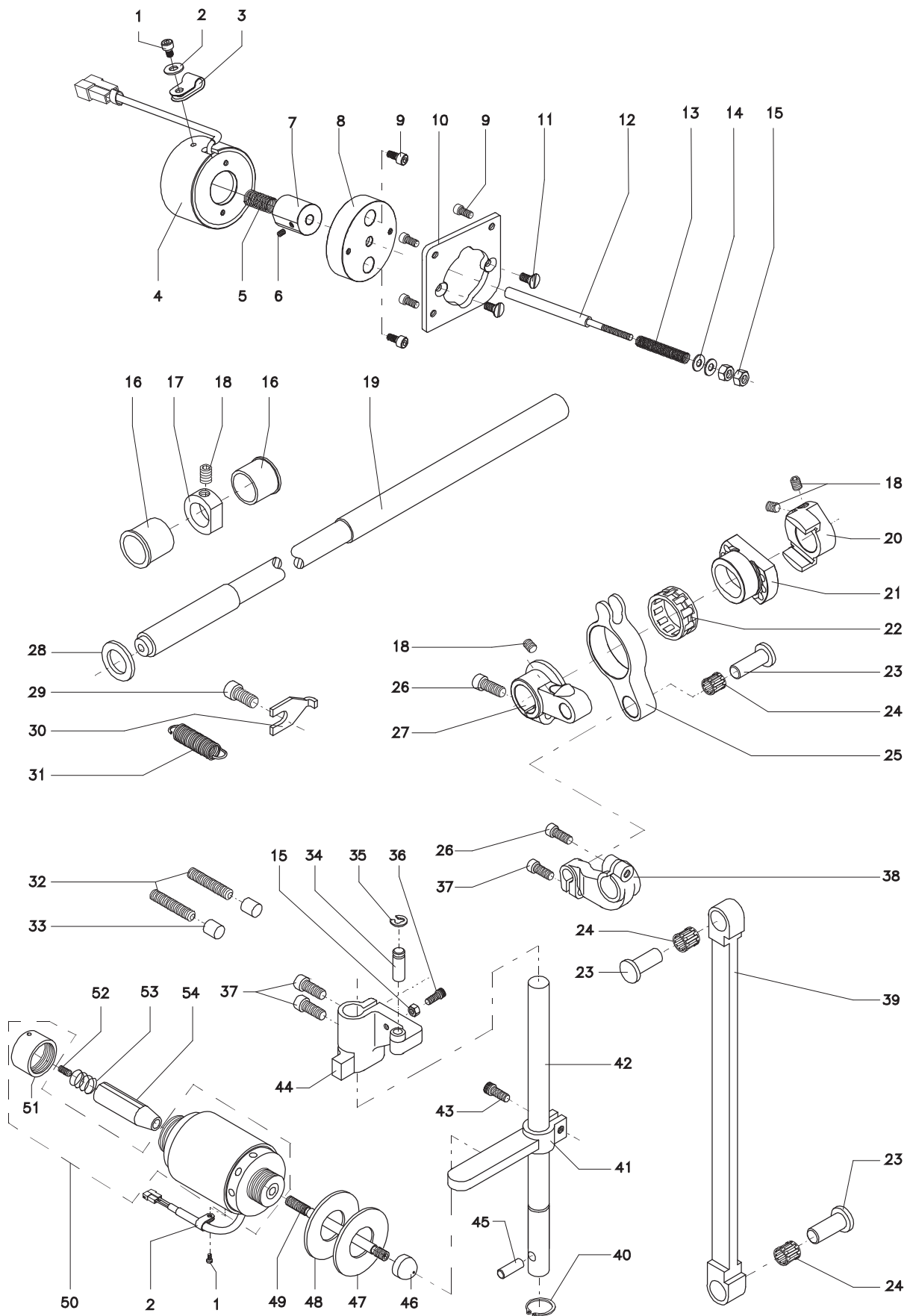
MECANISMO DEL TRANSPORTE SUPERIOR / UPPER FEED SYSTEM MECHANISM



| ITEM | CÓDIGO | DESCRIÇÃO | QUANTIDADE | |
|------|----------|--|-----------------|-----------------|
| | | | IVM 5512 FAD | IVM 5512 FAE |
| 01 | 02010078 | PARAFUSO M4x6 | 02 | 02 |
| 02 | 17004740 | ARRUELA LISA | 02 | 02 |
| 03 | 02240039 | ABRAÇADEIRA FIXA | 02 | 02 |
| 04 | 17007759 | SOLENÓIDE (SUB CONJUNTO) | 01 | 01 |
| 05 | 25010247 | MOLA | 01 | 01 |
| 06 | 02030049 | PARAFUSO M4x5 | 01 | 01 |
| 07 | 17007764 | NÚCLEO | 01 | 01 |
| 08 | 17007768 | BASE PROLONGADORA DO SOLENÓIDE | 01 | 01 |
| 09 | 02010053 | PARAFUSO M4x8 | 05 | 05 |
| 10 | 17007769 | CHAPA DE FIXAÇÃO DO SOLENÓIDE | 01 | 01 |
| 11 | 17004044 | PARAFUSO M4x10 | 02 | 02 |
| 12 | 17007767 | EIXO DO SOLENÓIDE | 01 | 01 |
| 13 | 25010248 | MOLA | 01 | 01 |
| 14 | 17004719 | ARRUELA | 02 | 02 |
| 15 | 17004095 | PORCA M4 | 02 | 02 |
| 16 | 17007443 | MANCAL | 02 | 02 |
| 17 | 17003182 | ANEL DE ENCOSTO | 01 | 01 |
| 18 | 02030003 | PARAFUSO M5x5 | 01 | 01 |
| 19 | 17003208 | EIXO | 01 | 01 |
| 20 | 17007755 | GUIA DO EXCÊNTRICO | 01 | 01 |
| 21 | 17007756 | EXCÊNTRICO | 01 | 01 |
| 22 | 04150009 | GAIOLA DE AGULHAS | 01 | 01 |
| 23 | 17003002 | PINO EIXO | 03 | 03 |
| 24 | 04150006 | GAIOLA DE AGULHAS | 03 | 03 |
| 25 | 17007757 | BIELA DO RETROCESSO | 01 | 01 |
| 26 | 02010008 | PARAFUSO M5x16 | 02 | 02 |
| 27 | 17007758 | BIELA | 01 | 01 |
| 28 | 17003181 | ARRUELA DE ENCOSTO | 01 | 01 |
| 29 | 02010013 | PARAFUSO M6x12 | 01 | 01 |
| 30 | 17003003 | GARRA DA MOLA | 01 | 01 |
| 31 | 25010168 | MOLA | 01 | 01 |
| 32 | 02030060 | PARAFUSO M6x25 | 02 | 02 |
| 33 | 17002658 | AMORTECEDOR | 02 | 02 |
| 34 | 17003000 | PINO EIXO | 01 | 01 |
| 35 | 02210006 | ANEL TRAVA | 01 | 01 |
| 36 | 02010002 | PARAFUSO M4x12 | 01 | 01 |
| 37 | 02010008 | PARAFUSO M5x16 | 03 | 03 |
| 38 | 17003072 | BIELA | 01 | 01 |
| 39 | 17008378 | BIELA | 01 | 01 |
| 40 | 02220002 | ANEL TRAVA | 01 | 01 |
| 41 | 17005279 | ALAVANCA DO LEVANTE DO CALCADOR | 01 | 01 |
| 42 | 17007451 | EIXO | 01 | 01 |
| 43 | 02010013 | PARAFUSO M6x12 | 01 | 01 |
| 44 | 17003001 | ALAVANCA | 01 | 01 |
| 45 | 17003004 | PINO EIXO | 01 | 01 |
| 46 | 17005366 | BATENTE | 01 | 01 |
| 47 | 17005375 | ARRUELA DE ENCOSTO #0,76xØ61 | 01 | 01 |
| 48 | 17005376 | ARRUELA DE ENCOSTO #1,06xØ61 | 01 | 01 |
| 49 | 17005718 | HASTE DO EIXO DO SOLENÓIDE | 01 | 01 |
| 50 | 17006327 | SOLENÓIDE DO LEVANTE DO CALCADOR (SUB CONJ.) | 01 | 01 |
| 51 | 17005309 | PORCA | 01 | 01 |
| 52 | 02030019 | PARAFUSO M8x12 | 01 | 01 |
| 53 | 25010162 | MOLA | 01 | 01 |
| 54 | 17005716 | EIXO DO SOLENÓIDE | 01 | 01 |
| | | | | |
| | | | | |
| | | | | |

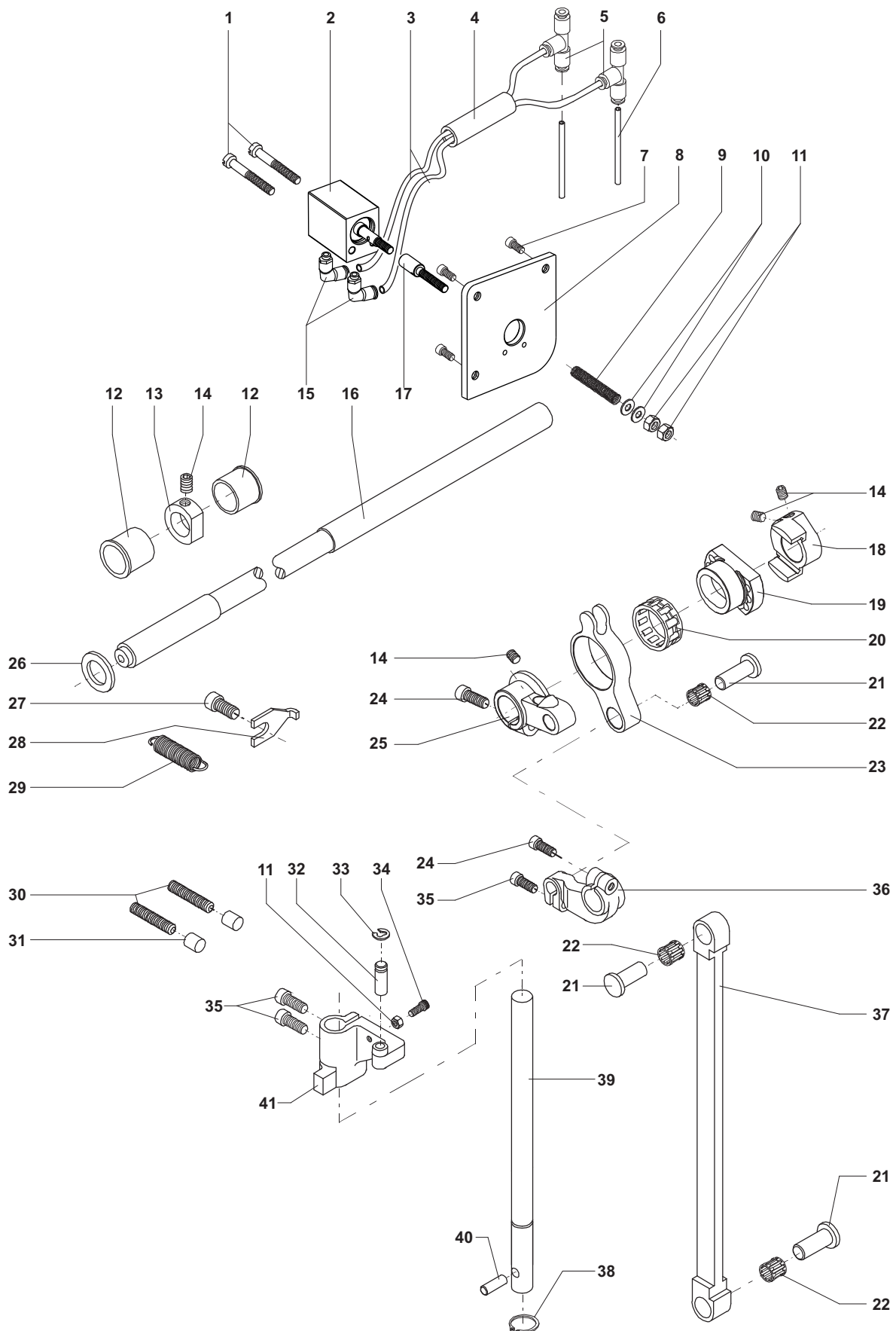
MECANISMO DO TRANSPORTE SUPERIOR

MECANISMO DEL TRANSPORTE SUPERIOR / UPPER FEED SYSTEM MECHANISM



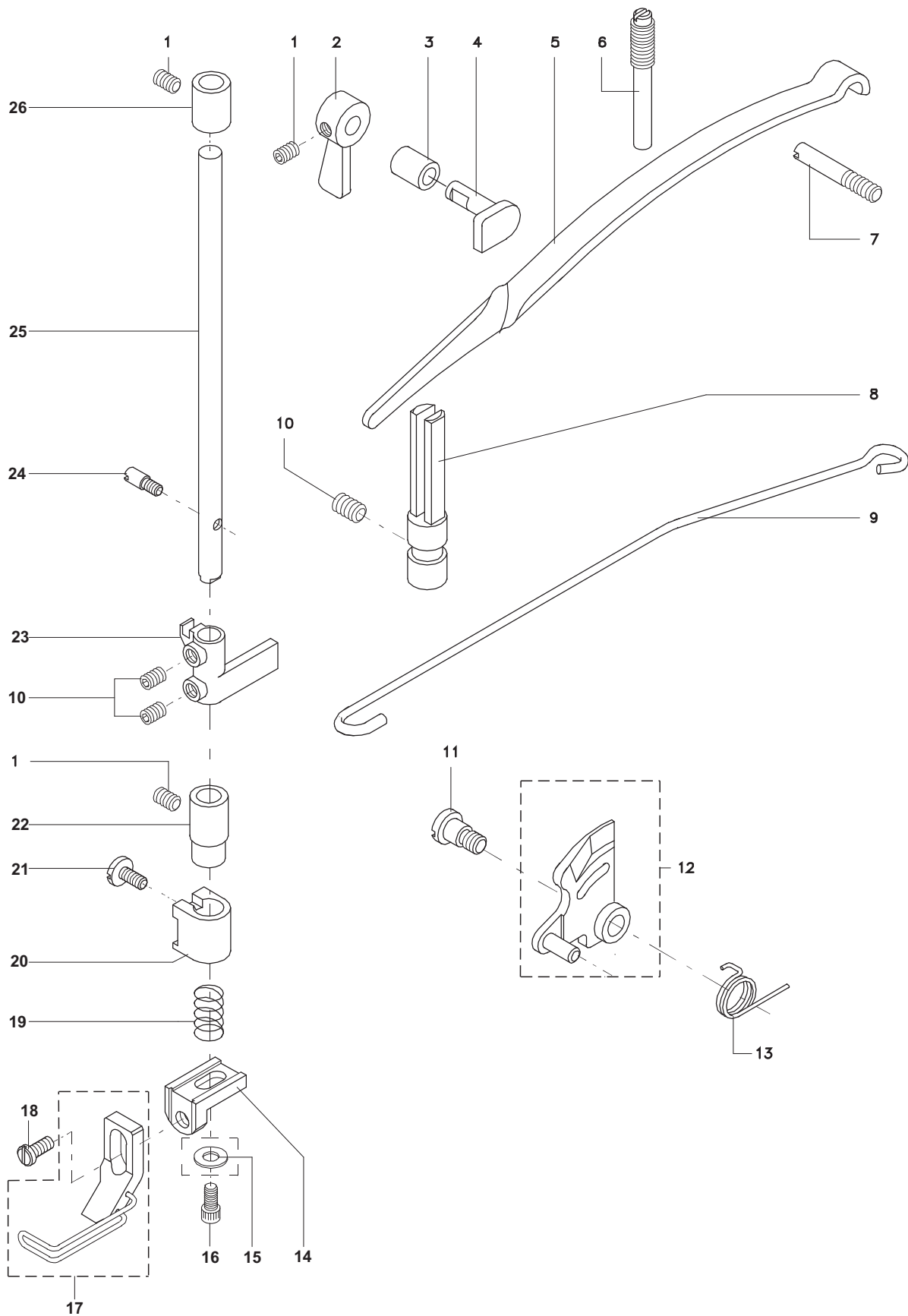
MECANISMO DO TRANSPORTE SUPERIOR

MECANISMO DEL TRANSPORTE SUPERIOR / UPPER FEED SYSTEM MECHANISM



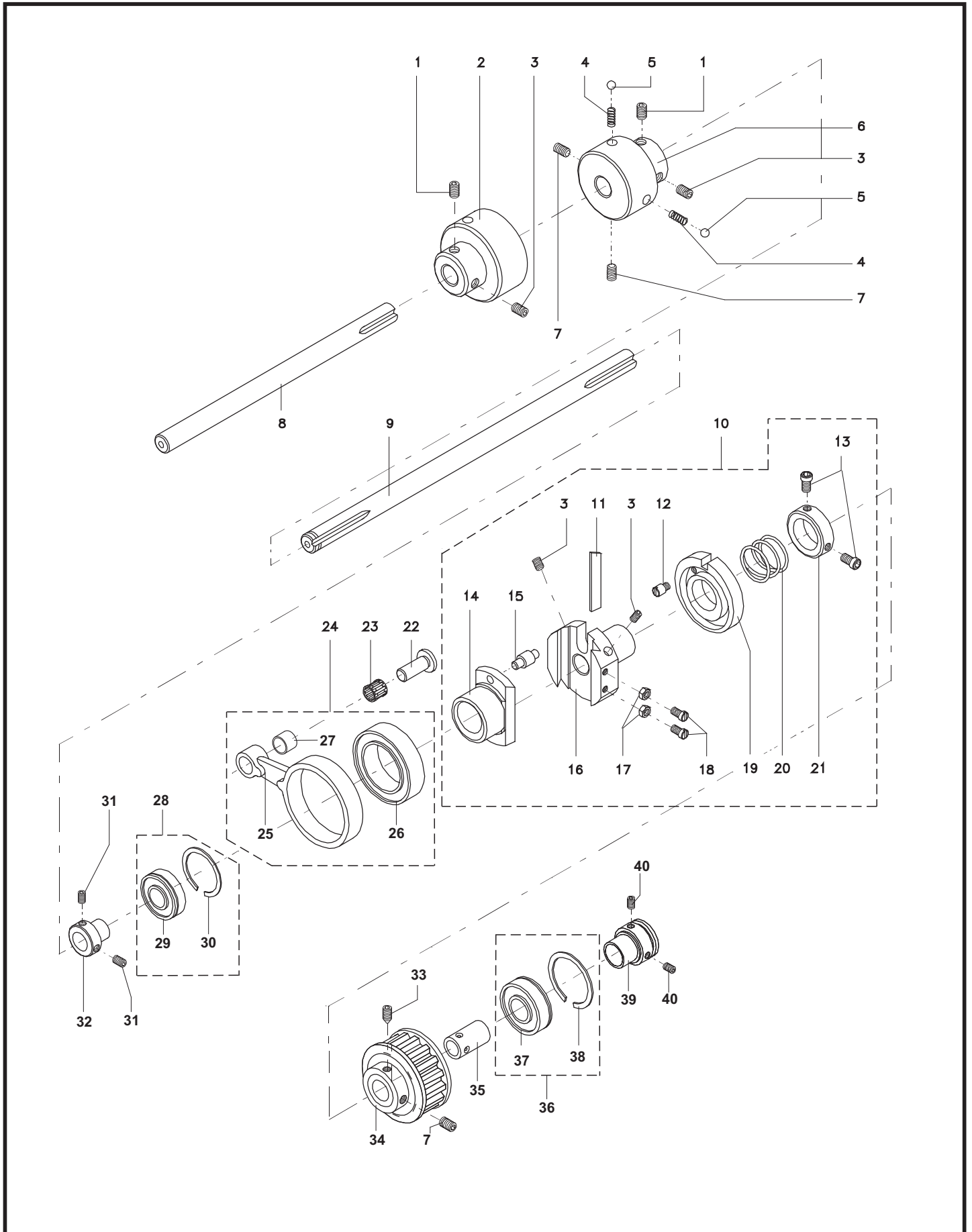
LEVANTE DO CALCADOR

LEVANTE DEL PIE RODANTE / PRESSER FOOT LIFT



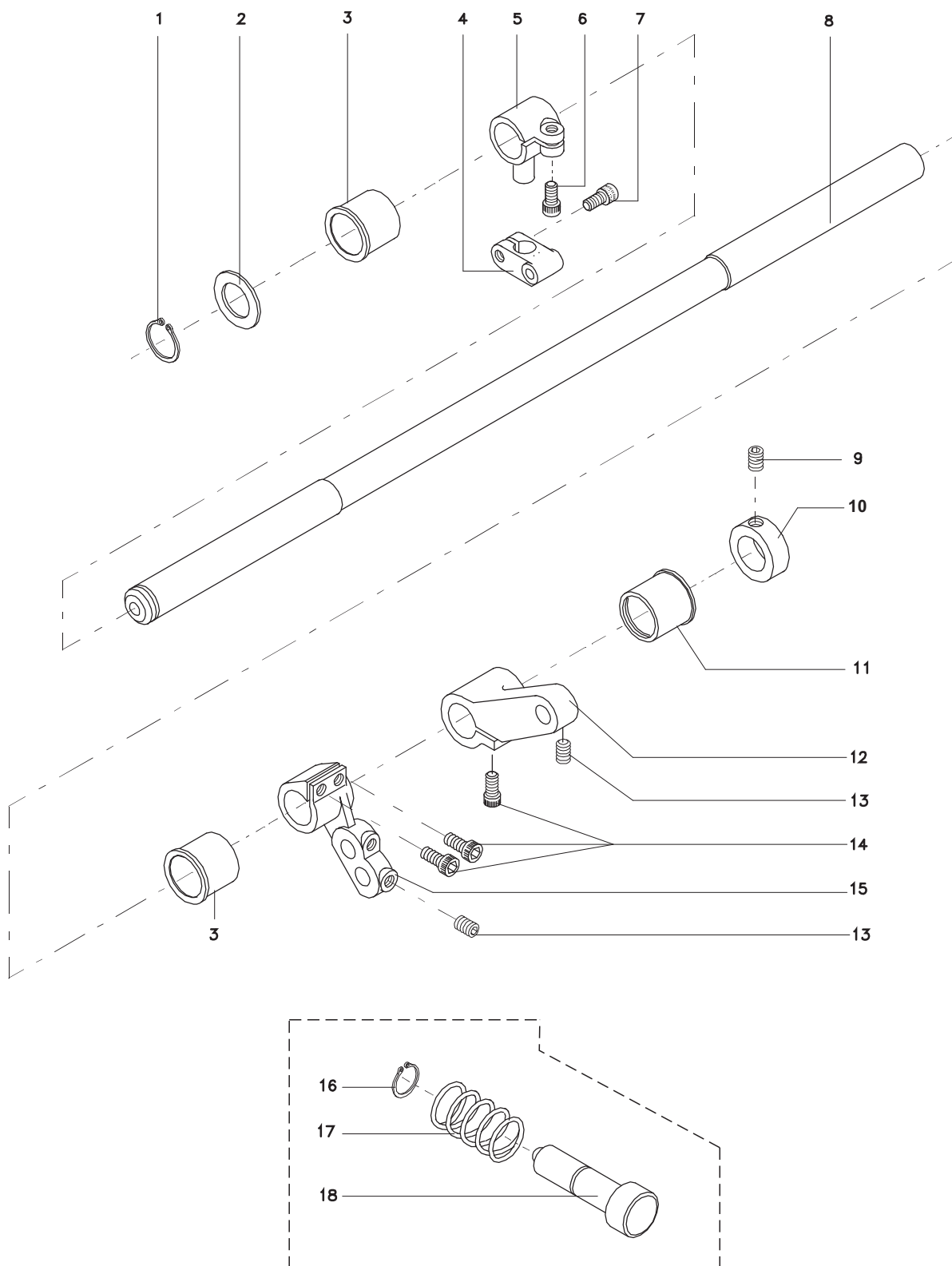
MECANISMO DE AJUSTE DO TAMANHO DO PONTO

REGULADOR DEL LARGO DE PUNTADA / STITCH ADJUST MECHANISM



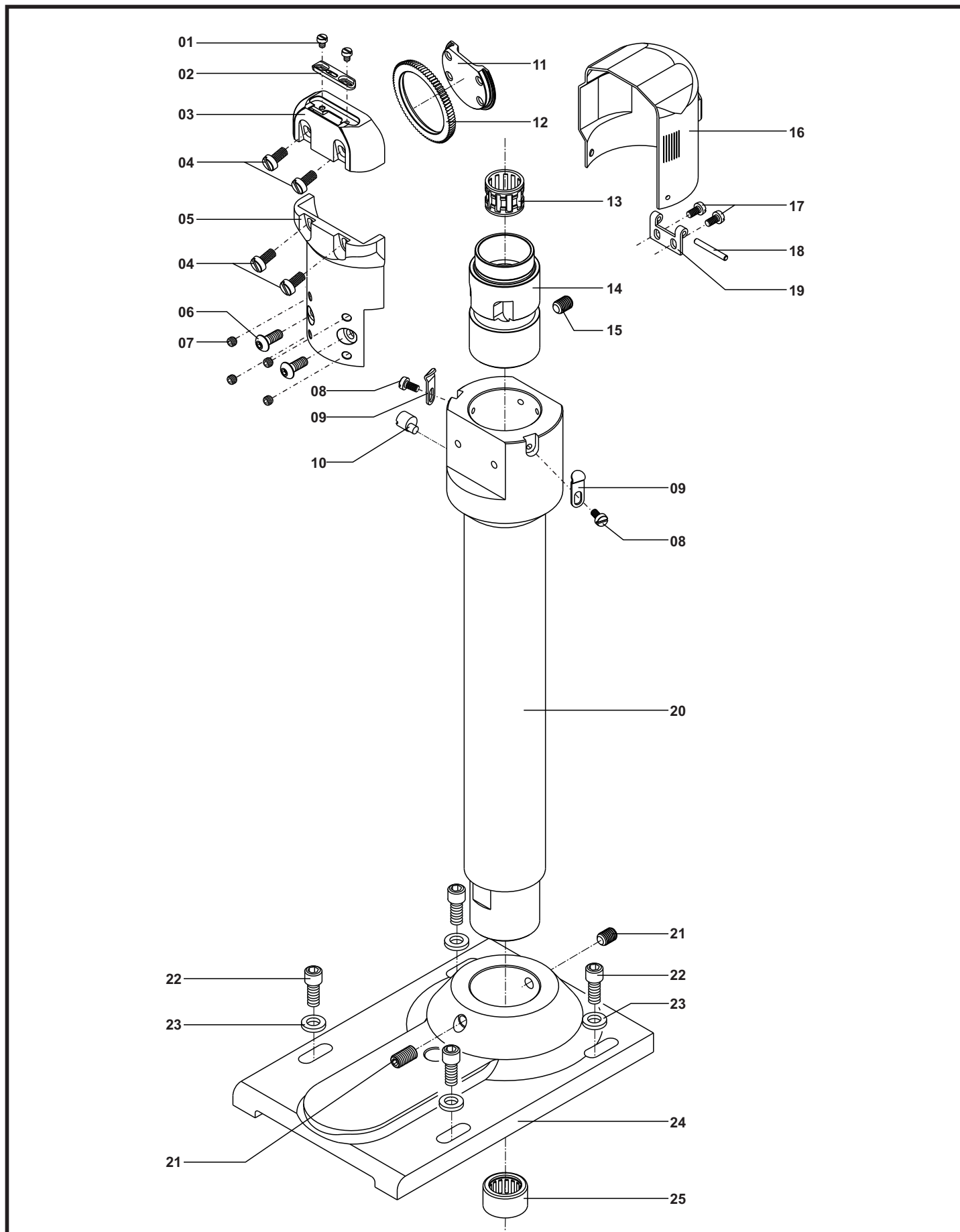
EIXO DO TRANSPORTE INFERIOR

EJE DEL TRANSPORTE INFERIOR / LOWER FEED SYSTEM SHAFT

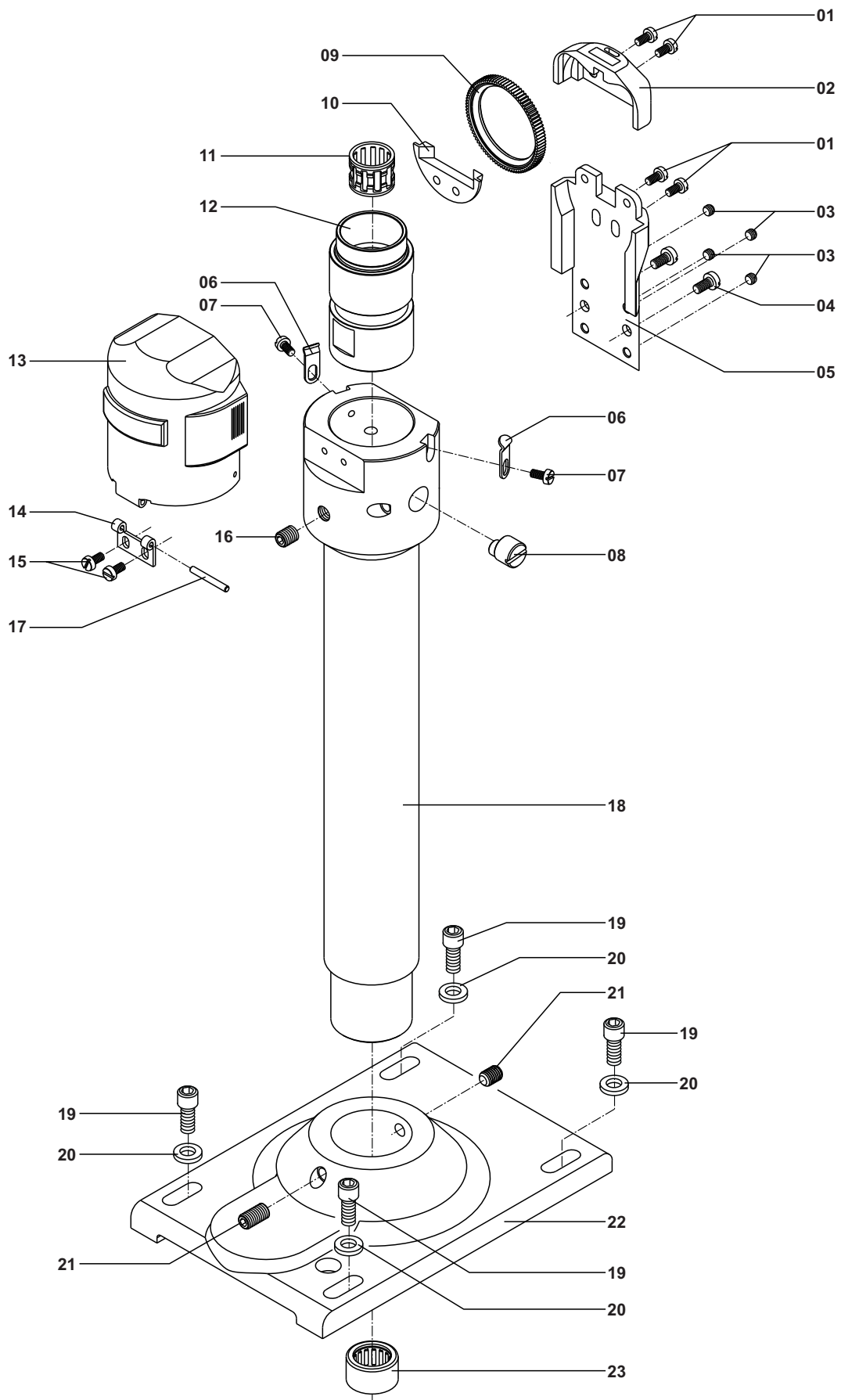


COLUNA DA LANÇADEIRA (DIREITA)

COLUMNA DE LA LANZADERA (DERECHA) / HOOK POST (RIGHT)

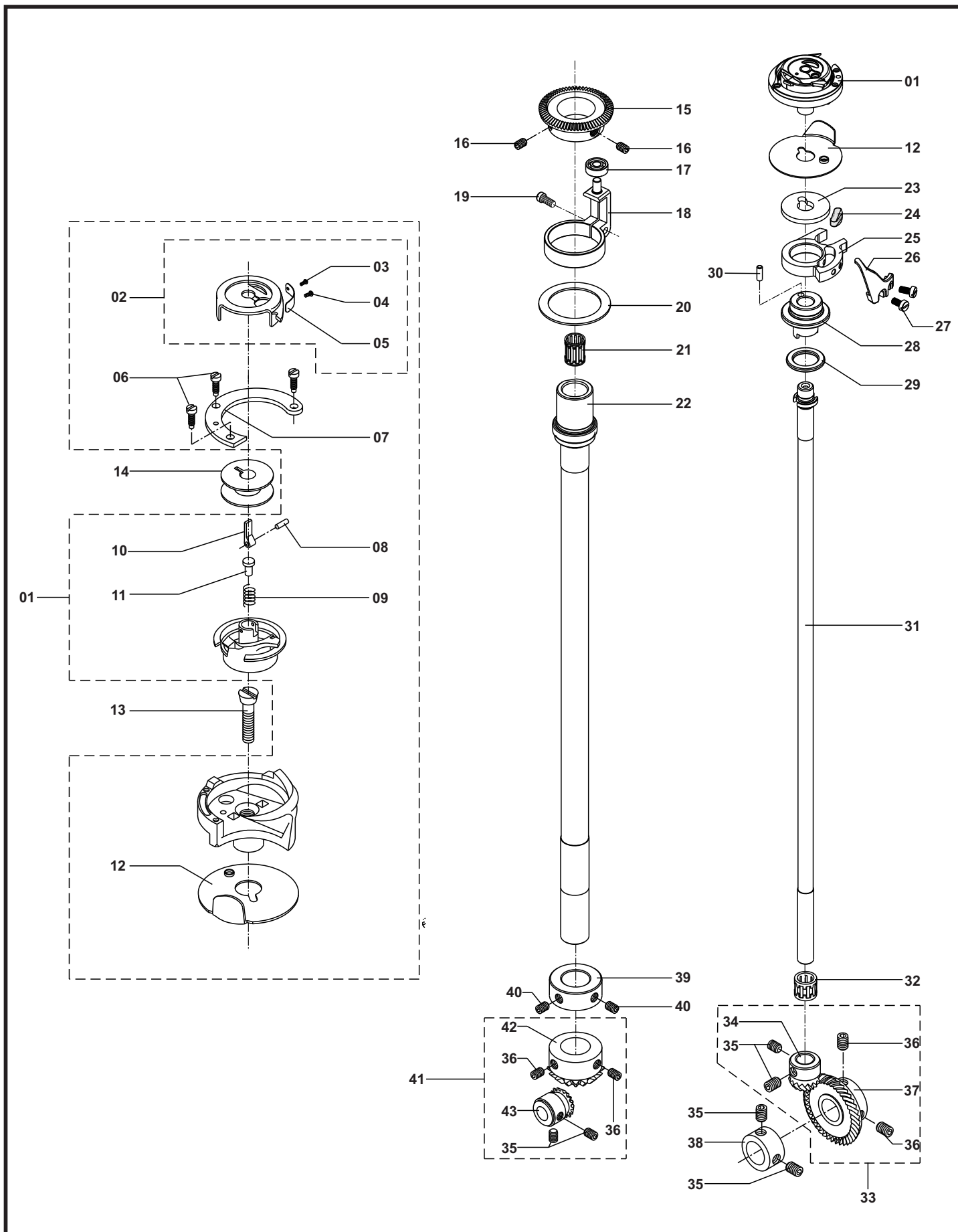


COLUNA DA LANÇADEIRA (ESQUERDA)
COLUMN DE LA LANZADERA (IZQUIERDA) / HOOK POST (LEFT)



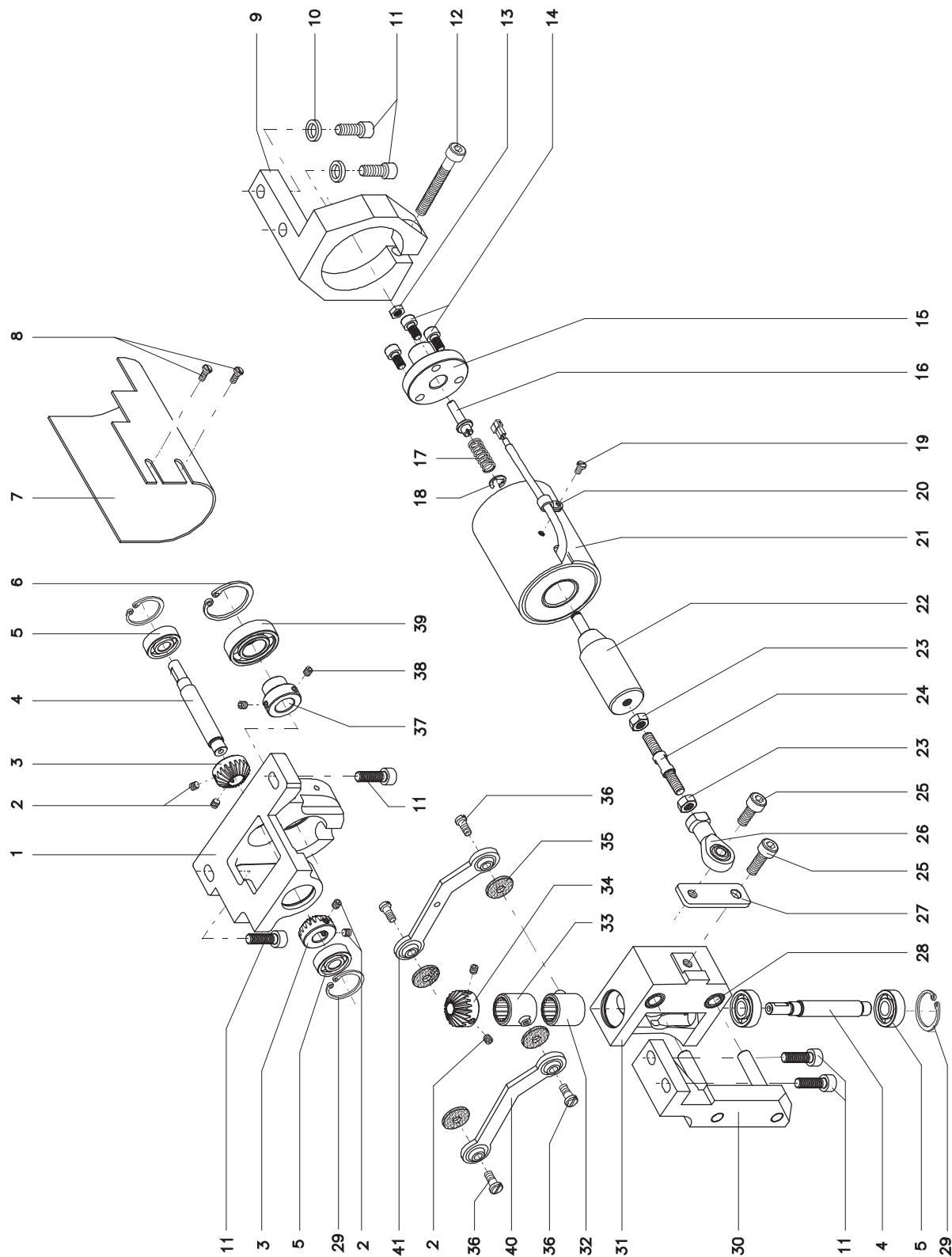
EIXO DA LANÇADEIRA

EJE DE LA LANZADERA / HOOK SHAFT



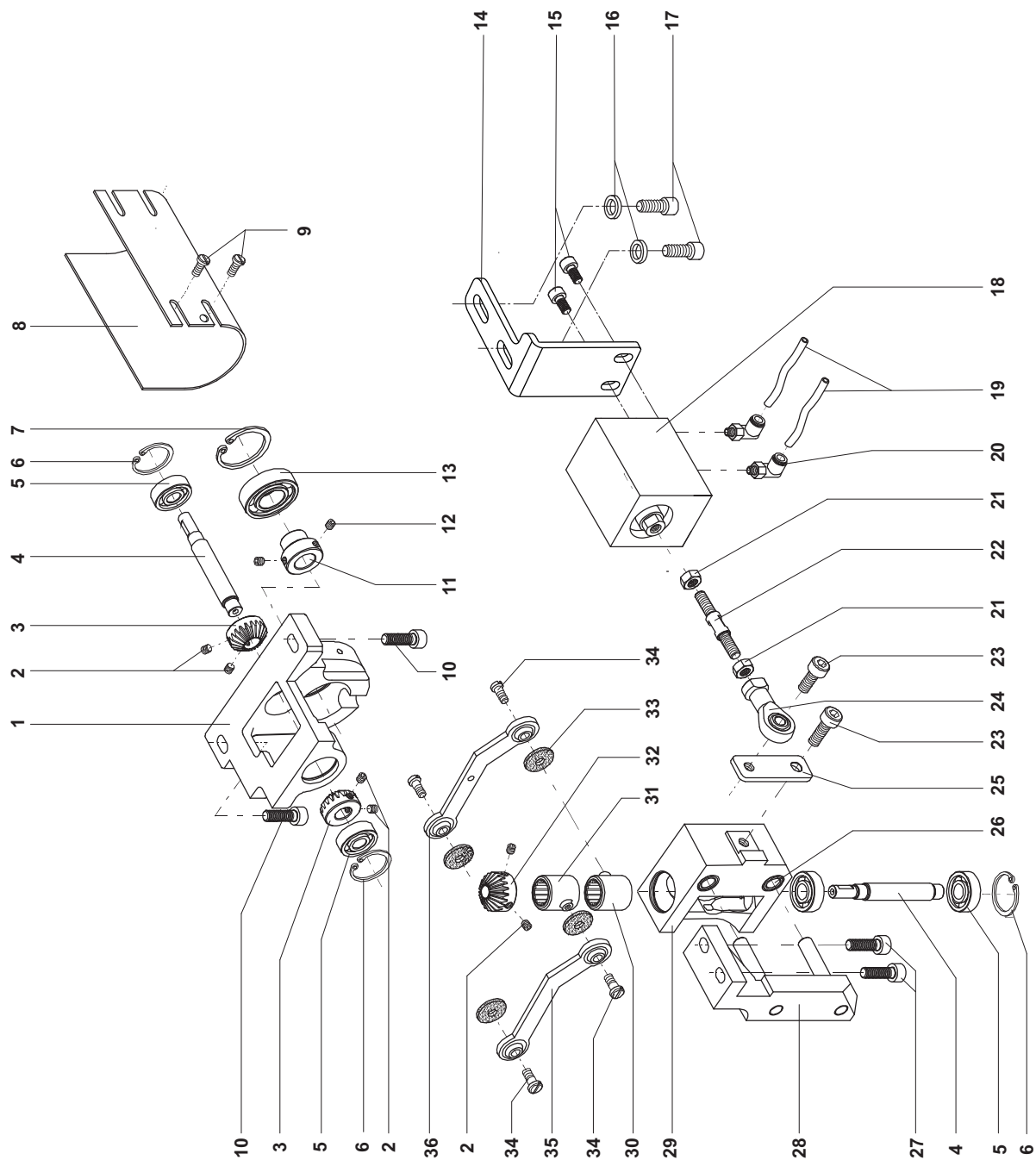
MECANISMO DO RETROCESSO

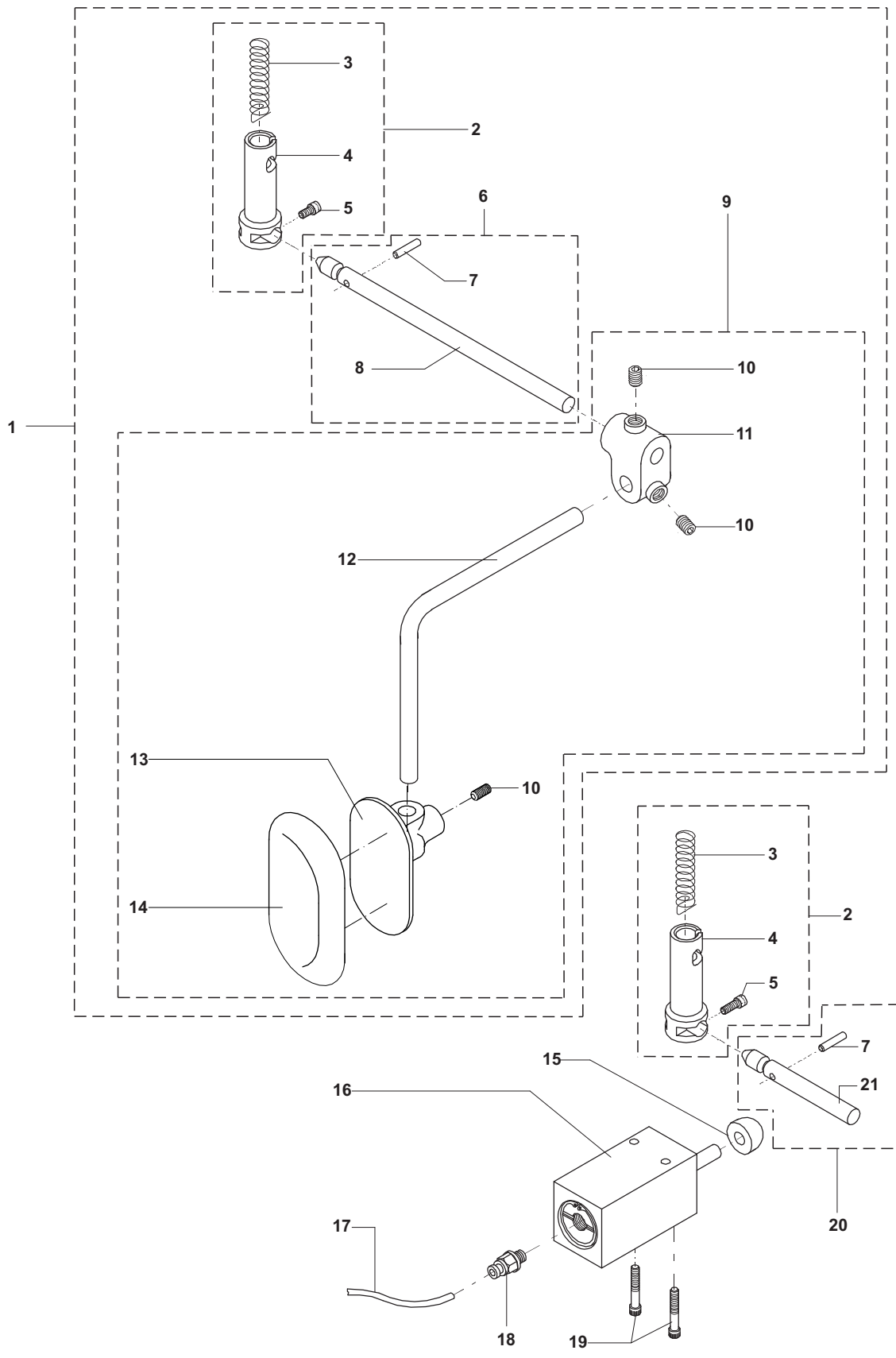
MECANISMO DEL REMATE / REVERSE STITCH MECHANISM



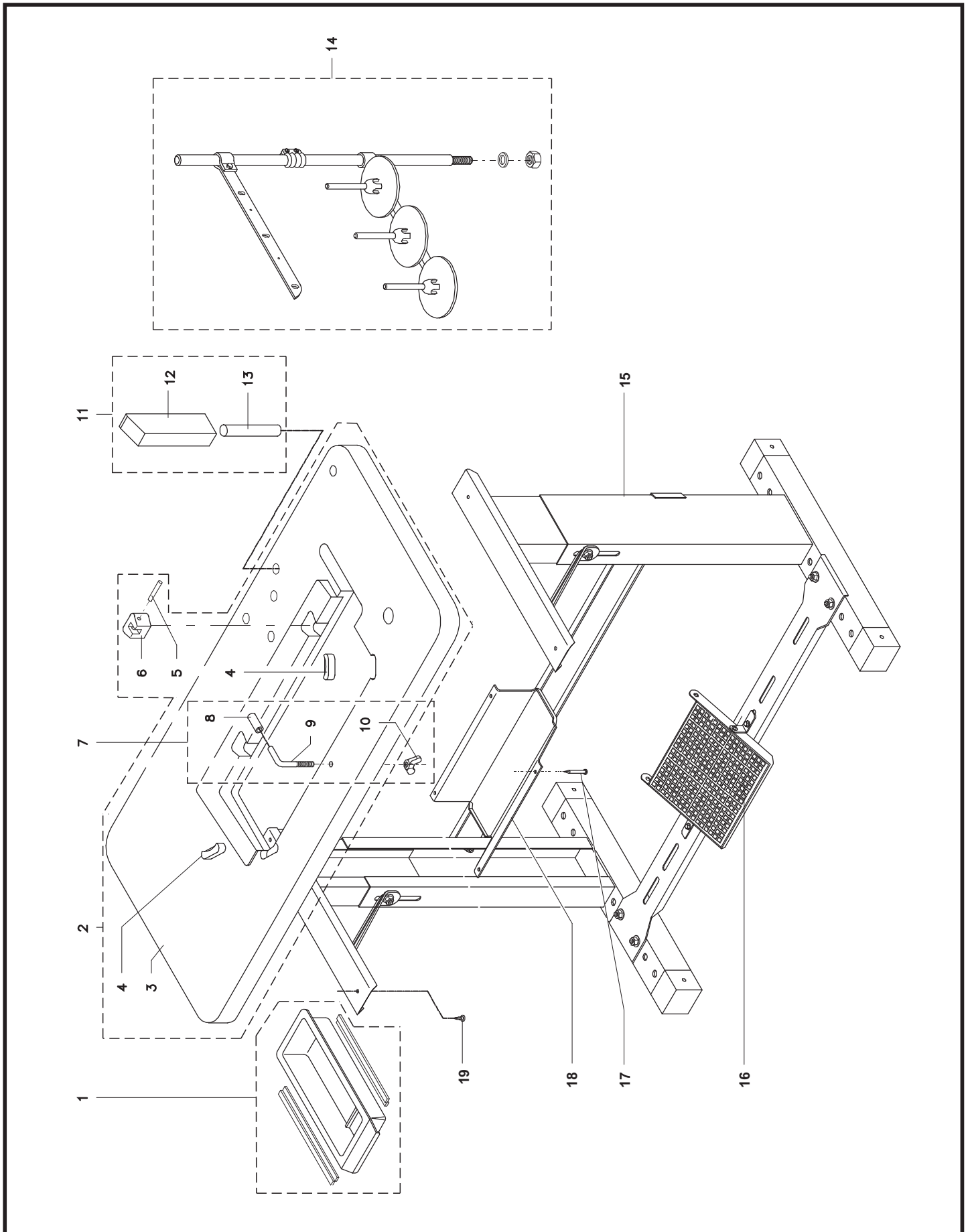
MECANISMO DO RETROCESSO

MECANISMO DEL REMATE / REVERSE STITCH MECHANISM



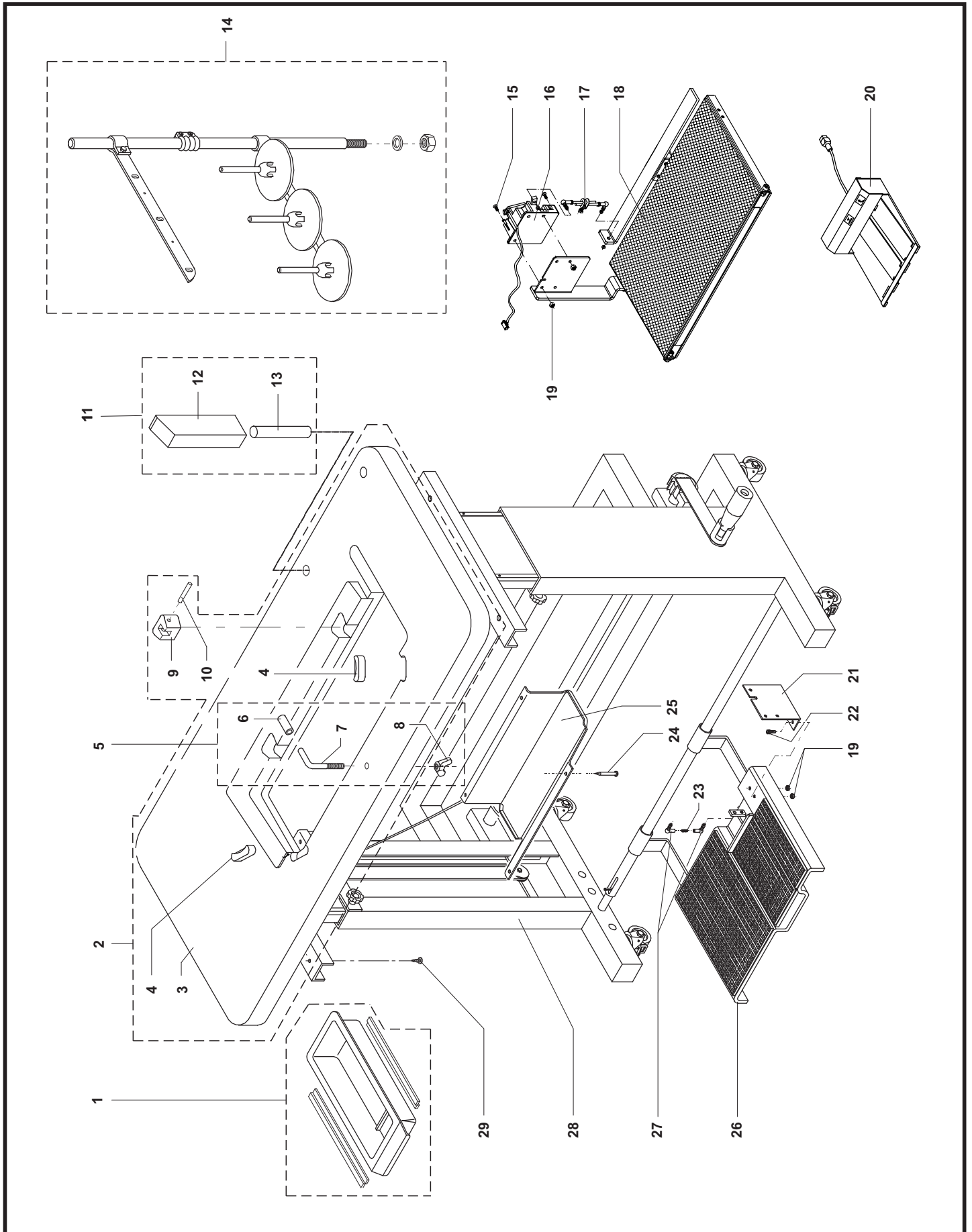


MESA
MESA / TABLE



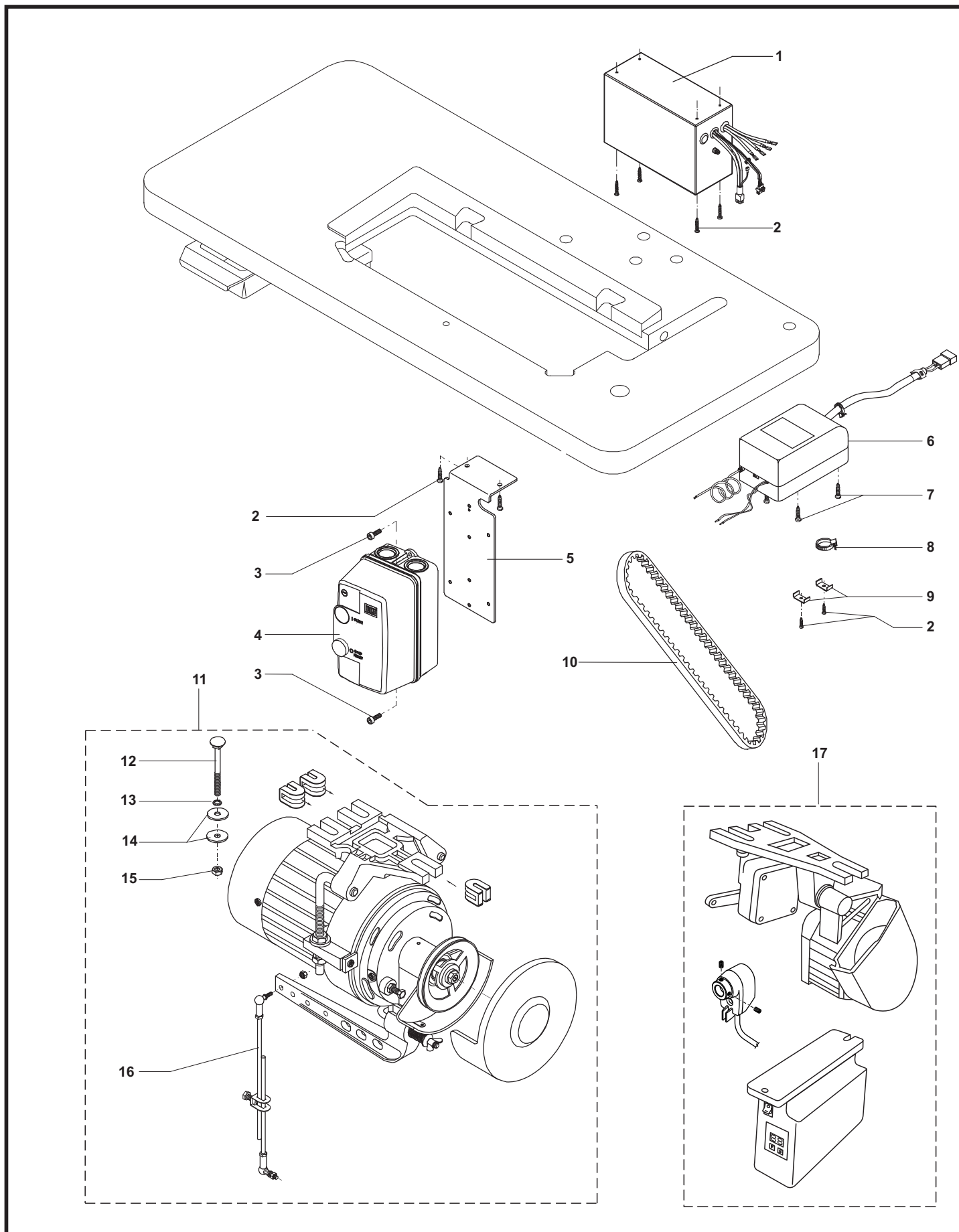
MESA ALTA PARA COSTURAR EM PÉ

MESA ALTA PARA COSER EN PIE / HIGHT TABLE FOR SEWING FOOT



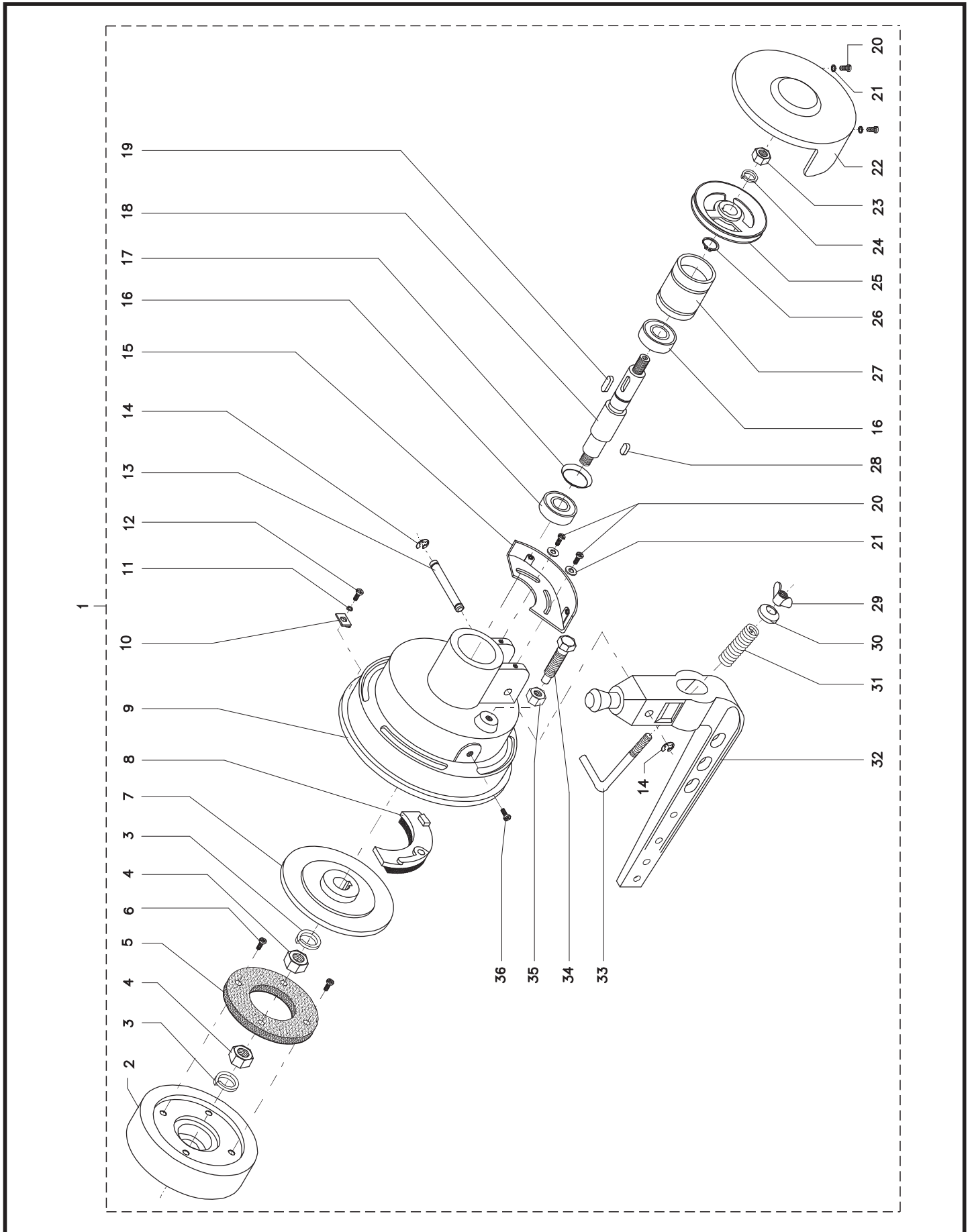
MOTO-FRICÇÃO

MOTO-FRICCIÓN / MOTOR-FRICTION



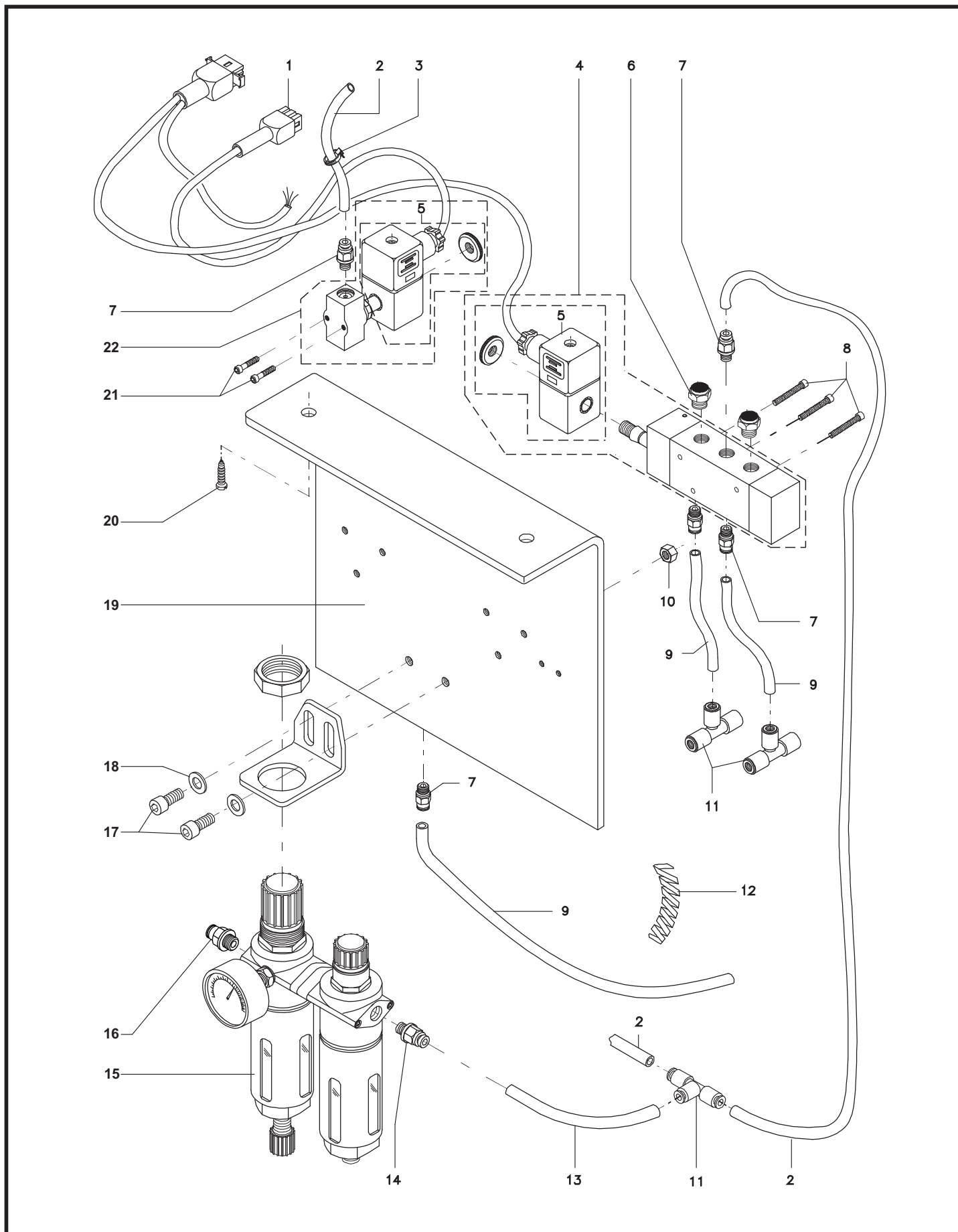
FRICÇÃO

FRICCIÓN / CLUTCH



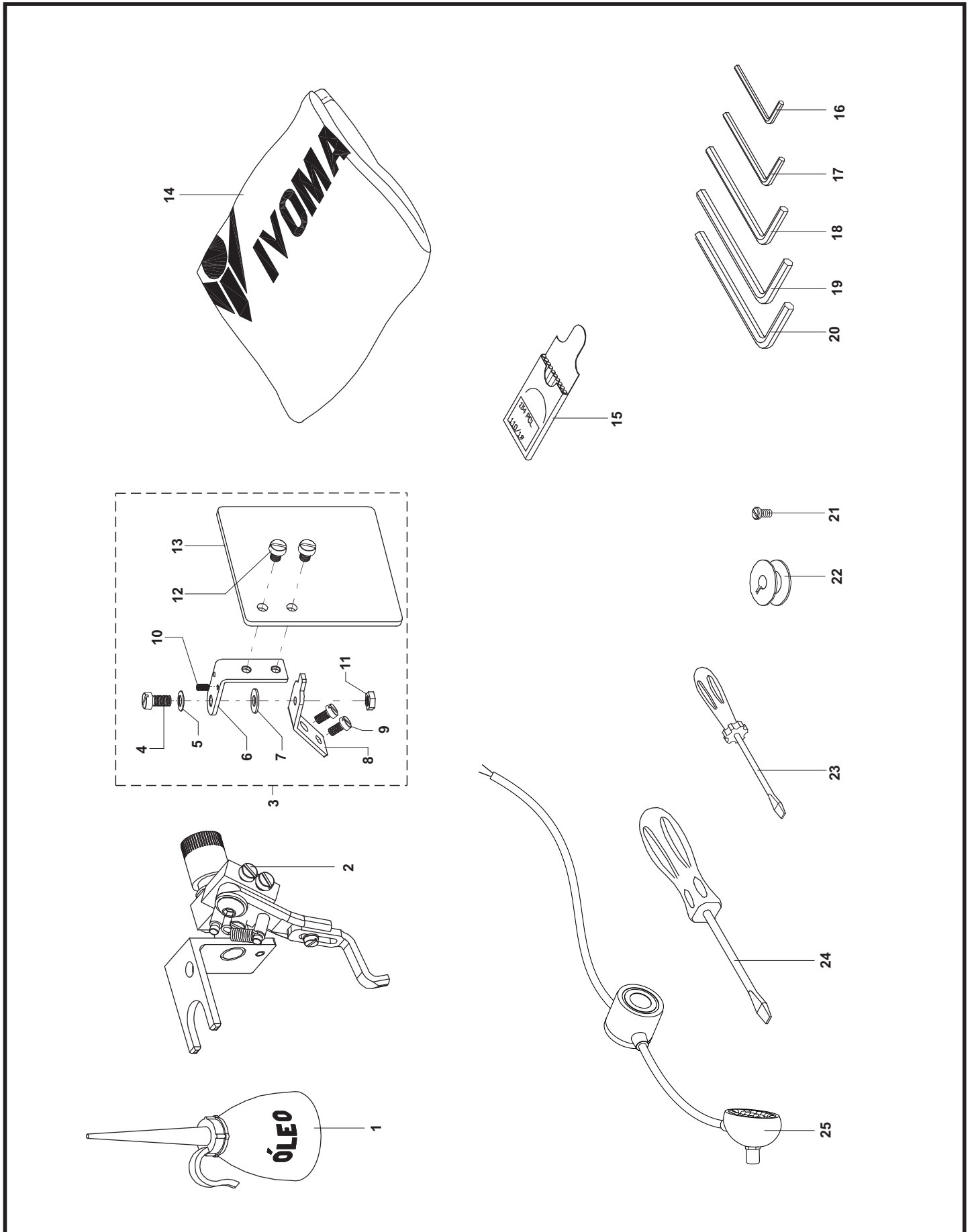
CONJUNTO PNEUMÁTICO

CONJUNTO NEUMÁTICO / PNEUMATIC ASSEMBLY



ACESSÓRIOS E PEÇAS DE REPOSIÇÃO

ACESORIOS Y PIEZAS DE REPOSICIÓN / ACCESSORIES AND SPARE PARTS



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| 01240002 | 50 | 02230007 | 34, 36 | 05120045 | 44 | 17003058 | 12 |
| 01240003 | 50 | 02230008 | 8, 10 | 05120125 | 44 | 17003059 | 12 |
| 01240004 | 50 | 02240006 | 2 | 05120129 | 44 | 17003060 | 12 |
| 01240019 | 50 | 02240039 | 18 | 05240039 | 6 | 17003061 | 12 |
| 01270001 | 50 | 02250005 | 6, 8 | 06020002 | 8, 20 | 17003062 | 12 |
| 01270006 | 50 | 02250009 | 6, 8 | 06020003 | 36 | 17003063 | 12 |
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| | 36, 48 | 02320008 | 24 | 06030059 | 48 | 17003068 | 12 |
| 02010014 | 36 | 02380001 | 44 | 06030083 | 48 | 17003069 | 12 |
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| 02010031 | 2 | 02430001 | 14 | 06070002 | 48 | 17003071 | 12 |
| 02010040 | 2, 36 | 02430002 | 24 | 06070003 | 48 | 17003072 | 18, 20 |
| 02010053 | 18, 20, 22, 24, 44 | 02430003 | 14 | 06070023 | 48 | 17003073 | 2 |
| 02010057 | 6, 8, 26, 32, 38 | 02430004 | 24 | 06130014 | 48 | 17003076 | 2 |
| 02010058 | 48 | 02450001 | 12 | 08030063 | 44 | 17003078 | 2 |
| 02010059 | 6, 8, 26, 34 | 02470002 | 10 | 08100010 | 14 | 17003081 | 12 |
| 02010069 | 14 | 02490001 | 44 | 10010029 | 50 | 17003083 | 2 |
| 02010074 | 38 | 02520001 | 6 | 17000310 | 22 | 17003084 | 4 |
| 02010078 | 6, 18, 34 | 02530001 | 6 | 17000420 | 4 | 17003085 | 2 |
| 02030002 | 32, 36 | 04010019 | 14, 34, 36 | 17000422 | 4 | 17003086 | 2 |
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| | 26, 34, 36 | 04010032 | 12 | 17000430 | 4 | 17003088 | 38 |
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| | 24, 26 | 04010035 | 24 | 17000432 | 4 | 17003097 | 22 |
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| 02030033 | 50 | 04010043 | 46 | 17000757 | 40, 42 | 17003106 | 2 |
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| 02150013 | 46 | 04150007 | 32 | 17003003 | 18, 20 | 17003120 | 10 |
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| 17003169 | 24 | 17003337 | 38 | 17003750 | 10 | 17005375 | 18 |
| 17003170 | 24 | 17003341 | 12 | 17003751 | 10 | 17005376 | 18 |
| 17003171 | 24 | 17003343 | 32 | 17003793 | 40 | 17005390 | 4 |
| 17003173 | 24 | 17003349 | 32 | 17003819 | 22 | 17005393 | 4 |
| 17003174 | 24 | 17003351 | 12 | 17003822 | 24 | 17005394 | 4 |
| 17003175 | 24 | 17003352 | 38 | 17003933 | 10 | 17005399 | 44 |
| 17003176 | 24 | 17003355 | 6, 8 | 17003978 | 30 | 17005403 | 40 |
| 17003181 | 18, 20, 26 | 17003357 | 22 | 17003980 | 30 | 17005420 | 14 |
| 17003182 | 12, 18, 20 | 17003364 | 10 | 17003981 | 30 | 17005445 | 28, 30 |
| 17003183 | 26 | 17003366 | 2 | 17003982 | 30 | 17005451 | 32 |
| 17003184 | 26 | 17003406 | 24 | 17003984 | 10 | 17005464 | 32 |
| 17003185 | 26 | 17003407 | 24 | 17003987 | 32 | 17005498 | 4 |
| 17003196 | 16 | 17003408 | 14 | 17003989 | 28, 30 | 17005499 | 4 |
| 17003198 | 26 | 17003410 | 10, 16 | 17004044 | 16, 18 | 17005523 | 2 |
| 17003200 | 24, 34, 36 | 17003411 | 10 | 17004045 | 14 | 17005526 | 4 |
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| 17003206 | 6, 8, 26 | 17003413 | 10 | 17004047 | 10 | 17005543 | 14 |
| 17003208 | 18, 20 | 17003414 | 10 | 17004049 | 2 | 17005716 | 18 |
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